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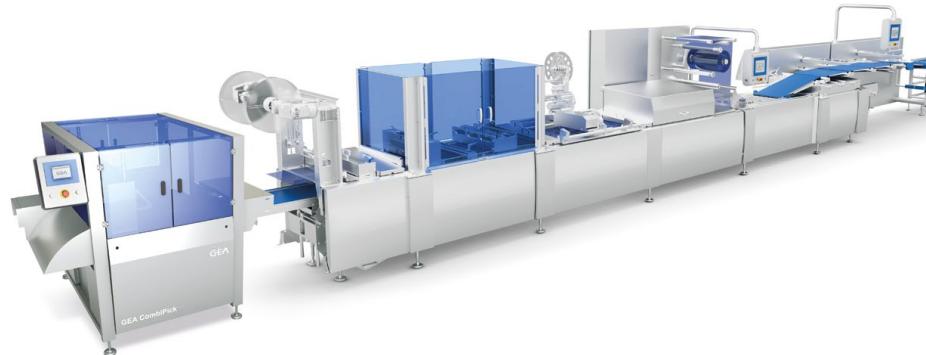
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СИСТЕМЫ УПАКОВКИ И РАЗЛИВА СОМВИРСК

Технические характеристики





GEA CombiPick

Automatic single pack selector and converger
for GEA thermoformers with quality control
systems

The GEA CombiPick is a combined single pack pick-and-place and converger system for end-of-line applications on GEA PowerPak thermoformer configurations. It works with quality control systems that identify packs that do not meet specifications. In addition to a pick-and-place assembly that picks up just the good packs from the belt, it converges up to six lanes to a single lane outfeed. Only good packs are transported to subsequent machinery.

Perfect partner for thermoformers with quality control systems

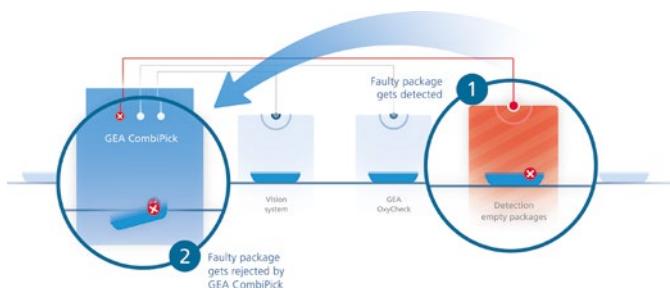
Designed for use in GEA PowerPak configurations where quality control systems such as GEA OxyCheck, VisionCheck or empty pack detection are installed, the GEA CombiPick removes packs that have been identified as having no content, product in seal, incorrect oxygen concentration (MAP), and badly printed or missing labels. The pick-and-place assembly uses interchangeable vacuum heads.

GEA CombiPick features

- Combined single pack selection and converging
- Multi-track solution with speed up to 120 ppm
- Converges from up to six tracks to one
- Compact design for space-efficient packaging line
- Perfect partner for GEA OxyCheck, VisionCheck and empty pack detection
- Quick and easy conveyor removal for rapid belt change
- Separate drive motors for the infeed-, picking and outfeed conveyors
- GEA touch-screen display and reliable B&R controller
- New GEA HMI with better usability

Quick Reference Data

GEA CombiPick	
Max. format length	750 mm
Max. format width (web width)	581 mm
Max. pack height	100 mm
Max. weight single pack	500 g
Min. weight single pack	60 g
Max. weight whole format	5 kg
Max. tracks	6
Max. rows	6
Dust and moisture protection	IP65



Quick-change, multi-track solution

Consisting of a frame with infeed conveyor, modular picking conveyor, pick-and-place assembly and outfeed conveyor, the versatile multi-track GEA CombiPick solution is a compact machine design for use in space-efficient packaging lines. It is positioned after the inspection system of the thermoformer and is easily and quickly changed from one configuration to another. Options include a pitching conveyor and a pusher conveyor to buffer packs. Operational speed is up to 120 packages per minute (ppm), and transport is synchronized to the packaging machine's speed.

Simplified control

The new operational software significantly reduces installation times and minimizes disruption during commissioning. It can be fully integrated into a complete line control system if required, and ensures perfect transfer of the packs from the GEA PowerPak to the transfer belt. Remote control start/stop and recipe change

occurs at the GEA packaging machine. Additional features include automatic product spacing to ensure optimum product pitch at all times, automatic jam detection that interfaces with the line control and self-centering belts.

General construction

Made from stainless steel and hard anodized aluminium, the GEA CombiPick has a line height of 850 to 950 mm. It is hygienically designed and features a quick change system for short mechanical setup times.



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