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СИСТЕМЫ УПАКОВКИ И РАЗЛИВА SMARTPACKER Технические характеристики





GEA SmartPacker TwinTube C



With a bag production output up to 500 bags per minute - up to four times the speed of conventional lines - the GEA SmartPacker TwinTube C high-speed bagging system brings you productivity benefits. Like its predecessor, the TwinTube C synchronizes two forming tubes on a single machine but offers even more flexibility with the option of running a single film reel for each tube. This allows you to simultaneously run calorie packs with different appearances.

Higher output and lower cost per bag

The GEA SmartPacker TwinTube C operates two parallel forming tubes from a single drive, achieving combined speeds of up to 500 bags (weighing 10 to 18 g) per minute. You can also run a film reel for each drive, meaning calorie packs of different widths and appearance can be simultaneously filled.

Your performance values

- High output up to 500 bags per minute
- Significantly lower investment than for four high-speed baggers
- Accelerated Return-on-Investment
- Space and cost savings through efficient use of factory space (limited machine height)
- Less operating costs, lower cost per bag
- Flexible packaging (optional to run single reels per tube)

GEA SmartPacker TwinTube C: Technical data

Technical data	TwinTube C
Bag length (max.)	450 mm
Bag width (min./max.)	60/145 mm
Dimensions H x W x D[3]	2020 x 1130 x 2185 mm
Maximum Speed (bags/min.)*	up to 500
Core diameter film reel (min.max.)	70/77 mm
Outer diameter film reel (max.)	500 mm

* Depending on product, film and dosing equipment



Two forming tubes on a single machine



GEA CostFox for real-time performance analysis

When you are running a conventional line at 100 to 120 bags per minute, you could replace four machines with a single SmartPacker TwinTube C. The initial investment is lower than for four typical 150 bags-per-minute lines, and thanks to the reduced operator and maintenance requirements, the cost of ownership is also reduced. The net result is a lower cost per bag and a fast return on investment. Where factory floor space is limited, the compact SmartPacker TwinTube C also leaves room for other equipment. As the industry consolidates, manufacturers are tending to move production to fewer sites, so productivity per square meter is becoming more important.

Small calorie packs

The GEA SmartPacker TwinTube C system achieves maximum efficiency when forming small bags of 60 to 145 mm, the typical capacity range for mini treat size bags or the overlong narrow bags with mini candy or snacks for party mixes and calorie packs. This is also a size range where some bag-packing machines have difficulties, so the GEA SmartPacker TwinTube C will provide a reliable as well as fast solution. With variable width capability up to a total of 145 mm, you can also produce bigger bags.

Your performance benefits

- Just 1450 mm high, including metal detector
- Consistent high quality of produced packages up to 500 bags per minute
- Servo driven unwind shaft
- Two separate rolls as option
- Unique film control system
- Optimal synchronisation with high speed weigher
- Easy access / easy maintenance

GEA SmartPacker SX/ CX400

Sanitary design for optimal product protection

Increased demand for sanitary systems, particularly in the frozen food sector, means that sanitary versions of the SmartPacker SX400 and CX400 are now available to our customers. Featuring stainless steel film feed with sealed bearing rollers and sloping surfaces, the sanitary design allows water to run off easily. The vacuum table is replaced by a sanitary splicing table, and an optional IP65 rated electrical cabinet is also available.

The GEA SmartPacker comes with a special surface treatment across the 316 stainless steel frame

and film feed, resulting in an easy care, dirt and contamination repellent surface. Our famous maintenance-friendly sealing mechanism is enclosed in the boxed frame.

Improvement of uptime and reliability by using minimal amount of parts

- Reduction of product loss from downtime
- Easy to install and exchange
- Cost savings in film and energy usage
- Accurate and fast temperature control

Reference Data

	GEA SmartPacker CX400	GEA SmartPacker SX400
Bag length (max.)	550 mm	550 mm
Bag width (min./max.)	80/400 mm	80/400 mm
Dimension H x W x D	2020 x 1280 x 2185 mm	2020 x 1280 x 2185 mm
Maximum Speed (bags/min.)*	120	100
Core diameter film reel (min. max.)	70/77 mm	70/77 mm
Outer diameter film reel. (max.)	500 mm	500 mm

* Without stripping. Depending on product, film and dosing equipment.





High-speed packaging just got smarter

GEA SmartPacker CX250-S

Easy labelling and small footprint

GEA SmartPacker CX250-S is optionally equipped with a fully integrated GEA TiroLabel unit, which makes the machine even more compact.

Dedicated labelling unit

The dedicated labelling unit delivers a speed of up to 180 labels per minute at a width of 150 mm and has a millimeter precision at labelling. The label roll has a quick-release operation, allowing it to be changed in seconds with minimal loss of operational time.



Benefits at a glance

Full focus on quality

- Consistent and accurate bag length thanks to monitored film transport and jaw movement
- High seal force enables gas-tight bags over a wide range of film material (option)

Dedicated design for high-speed packing

- Low-drop between weigher and jaw head allows high speed and compact portion packing
- Avoids damaged products in pack thanks to machine design
- Bag enhancement options include labelling, printing, adding euro hole and re-closability options.

High efficiency with a small footprint

- Quick menu and recipe management allow fast set up and adjustments
- Fast film changeover of less than 5 minutes
- Innovative open design for easy access and visibility during production
- Low maintenance costs and limited wear parts

GEA SmartPacker CX250-

S

Bag width (min. / max.)	70 / 250 mm
Maximum bag weight	0,3 kg
Maximum speed*	up to 250 bags / min
Equipment dimension H x W x D	1894 x 1264 x 2280 mm

* Depending on product, film and dosing equipment



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